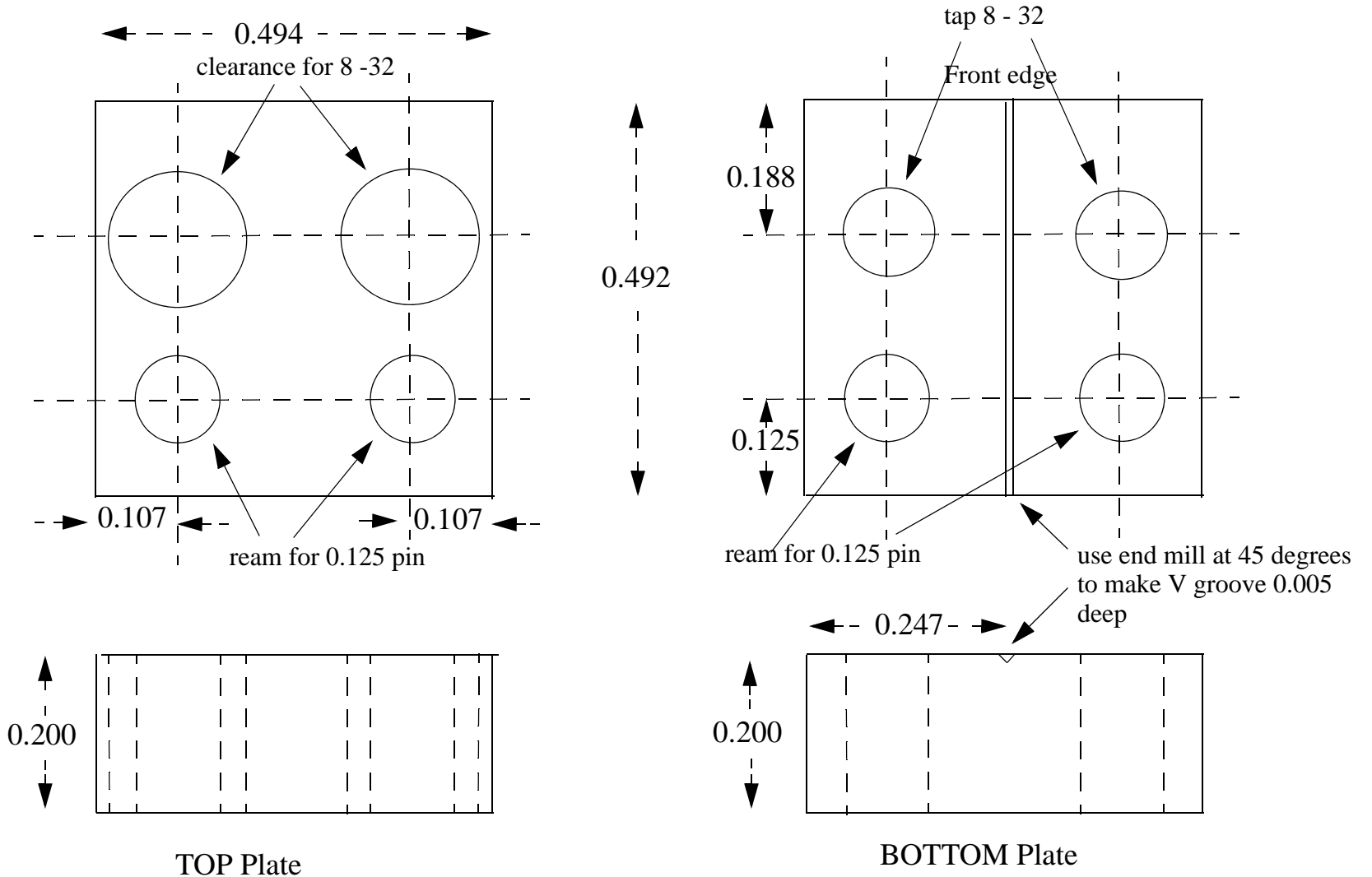


# Wire clamp

Material: O - 1 Tool steel    harden at 790C quench in oil  
 anneal at 200C 1/2 hour



After heat treatment and cleaning, lap mating surfaces of clamp on a flat stone with 600 grit paper. Assemble clamp with pins and screw together. Lap front edge to establish a single plane with no step to hold wire.